Description

Cement-based polymer enhanced thermal insulation board adhesive.

Fields of Application

• Interior and exterior walls of all buildings; adhesion of XPS, EPS and Stone Wool thermal insulation boards.

Properties

- Specially designed for thermal insulation systems and offers high adhesion strength.
- Easy-to-apply.
- Extended open time.

Preparation of Substrates

- Substrates must be sound, free from oil, grease, and sufficiently dry. Remove any residue which may prevent adhesion
- Cracked plasters mortar and cement residues must be scraped off the surface.
- Use Tamirart in case of uneven substrates to get a sound and flat surface.

Application

- Pour Foamtech on the amount of clean water specified in the technical table slowly and mix to obtain a homogeneous paste free from lumps. Allow the mortar to stand for 5-10 minutes tomature and remix it before the application.
- If there are level differences on the surface, apply mortar to the whole back-side edges of the board, apply in dots at the middle section and press to the wall.
- If the surface is even, you can apply adhesive mortar by raking method.
- Check the level of boards with a float or a water gauge.

Post-Application Protection & Suggestions

- Consume the prepared mortar within 3 hours.
- Fix mechanically after 24 hours at minimum depending on the environment temperature and surface properties.
- Should be used within shelf life. If shelf life has expired, it should not be used during application.
- The consumption values in the table refers to an average consumption amount. It may vary depending on the application conditions and surface properties.
- Since it contains cement, it irritates the eyes, respiratory system and skin. For further information refer to the safety data sheet.

Storage

- Packages should be kept dry and cool at between +5°C and +35°C in moisture free conditions. Avoid direct sunlight.
- Packages should be protected from water, frost and adverse weather conditions.
- Do not stack more than 10 bags on top of each other.
- Shelf life is maximum 12 months conditional to complying with the above mentioned conditions.

Packaging

• 25 kg multi-ply paper bags.

Quality Certificates





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"Kalekim

1057 FoamtechInsulation Board Adhesive



1057 Foamtech

Technical Specifications (23 °C and 50% RH)

General Data

Colour Grey powder

Shelf Life 12 months in the original sealed

packaging in dry place.

Application Tools Notched trowel, trowel

Application Data

Application Temparature Range (+5°C)-(+35°C)

Pot Life 3 hours

Mixing Ratio 5.5 - 6 lt water / 25 kg powder

Consumption 4-5 kg/m²

Performance Data

Adhesion to the Thermal Insulation Board Min. 0.08 N/mm²

Water Absorption 30 dk. max. 5 gr / 240 dk. max. 10 gr

Flexural Strength (EN 1015-11) Min. 2 N/mm²

Compressive Strength (EN 1015-11) Min. 6 N/mm²

Adhesive Strength of Hardened Rendering and Min. 0.5 N/mm²

Plastering Mortars (EN 1015-12)

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"Please Note: All suggestions and application instructions herein are based on our latest technical experience. Due to a wide variety of individual application conditions, the user alone is responsible for any consequences deriving from the use of the product."